

1088



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

269T9319-1
Job Sheet 176210



Part No: 269T9319-1

Job Qty: 4 ea

Part Name: Wrench



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/18/18

Job Tracking No:

Due Date: 4/16/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG 269T9319 Rev 2 IPP Rev A 18.04.02 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		4/14/18	0.00	0.00	Start Up Machining-4		J.C.L.
120	Lathe Conv	4 pcs		4/14/18	1.00	1.00	Lathe Conv-2		J.C.L.
130	QC	4 pcs		4/14/18	0.00	0.00	QC2 Machining-5		J.C.L.
140	Mori Selki	4 pcs		4/16/18	0.50	0.67	MORI NV5000-1		J.C.L.
150	QC	4 pcs		4/16/18	0.00	0.00	QC2 Machining-5		J.C.L. 18-04-19
160	QC	4 pcs		4/16/18	0.00	0.00	QC8 Machining-5		A. 18-04-19
190	Outsource	4 pcs		4/16/18	0.00	0.00	Outsource13		AT 18-04-27
200	Packaging	4 pcs		4/16/18	0.00	0.00	Packaging2		AT 18-04-27
210	QC	4 pcs		4/16/18	0.00	0.00	QC6		AT 18-04-27
220	Packaging	4 pcs		4/16/18	0.00	0.00	Packaging3-2		9-89 APR 30 2018
230	QC21-SA	4 Ea		4/16/18	0.00	0.00	QC21		9-89 APR 30 2018

Part Op 120 - 1- Machine to length as per DWG

Descriptions: 140 - 1-Machine as per folio FC FOLIO REV: DWG REV: 2-Debur

150 - Engrave T/N and/or P/N number using Marktronic engraver as per DWG.

190 - Issue P/O to Groupe Altech: P/O 039627 -Zinc plate, ASTM B633 TYPE 2 SC2 -Color BLACK -Certificate of Conformity is required

200 - Receive

220 - Identify and Stock

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
482X	Wrench, 7/16 Hex Drill, Power #2	4 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	482X	4	4	0

Part Specifications

Specifications could not be found.

Plex 4/18/18 2:06 PM dart.logan.david



Container No: S062625



Part: 269T9319-1

Job No: 176210

Serial No/Batch: S062625

Revision: 2

Inspector:

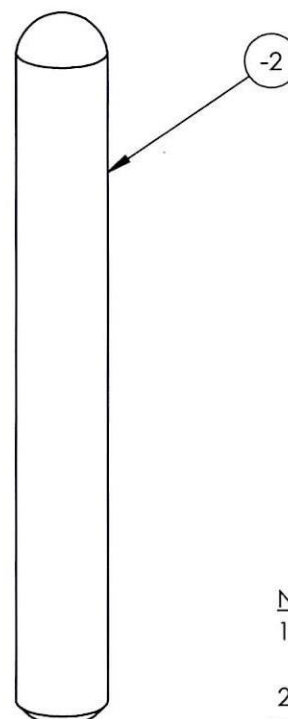
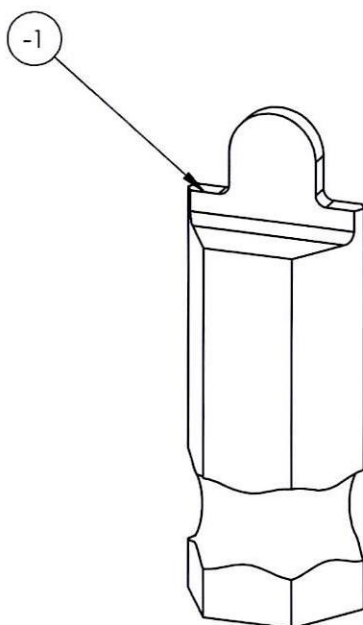
Dart Aerospace Ltd.
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Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 04/19/18

DML 4-18

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		CH'D TITLEBLOCK & REVISION BLOCK, CH'D ENGRAVE NOTE.	6/9/2009	RJC	RW
1A		CH'D BLACK OXIDE TO BLACK ZINC.	9/8/2011	SE	RW
2	16-0124	-1 -2 ADDED FINISH SPEC BLACK ZINC ASTM B633 TYPE II SC 2. -1 CH'D MAT'L WAS C.F. HEX IS STEEL. -2 REMOVED NOTE 2.	8/18/2016	DEW	JAG



NOTES:

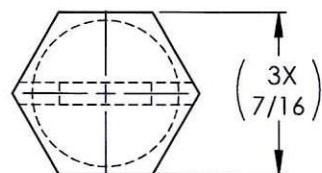
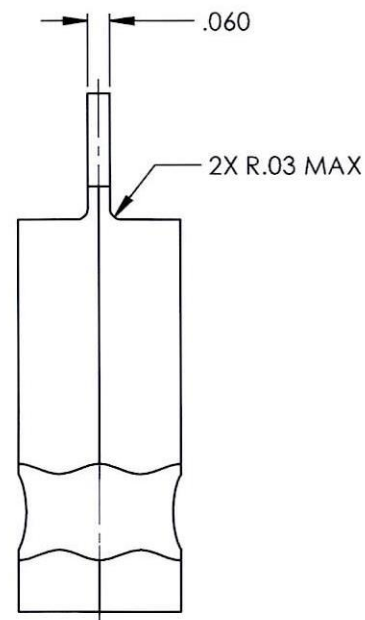
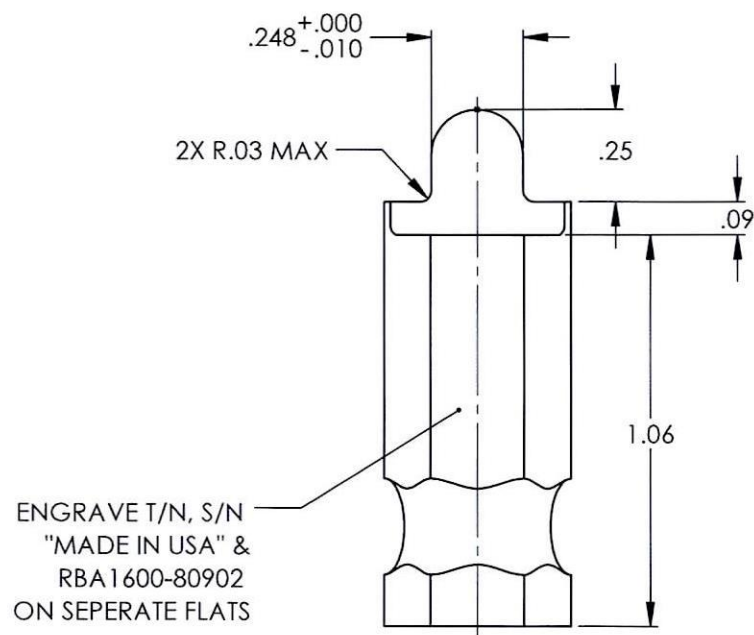
1. WRENCH FOR T/R BUSHING
ALSO P/N RBA1600-80902
2. BAG & TAG W/ LABEL

DART AEROSPACE	
TITLE T/R BUSHING WRENCH	
DWG NO. 269T9319	REV 2
MAT'L HEAT TREAT FINISH SPEC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125/✓
DRAWN BY: PERRITT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	
SCALE 2:1	DATE 6/24/2005 SHEET 1 OF 3

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	WRENCH	STEEL	7/16 HEX DR. POWER #2 (DGI SUPPLY #482X) MODIFIED	
			-2	1	PIN	01		

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0124	-1 CH'D MAT'L WAS C.F. HEX IS STEEL. ADDED FINISH SPEC BLACK ZINC ASTM B633 TYPE II SC 2.	8/18/2016	DEW	JAG



(-1)
WRENCH

DART AEROSPACE	
TITLE T/R BUSHING WRENCH	
DWG NO. 269T9319-1	REV 2
MAT'L STEEL HEAT TREAT FINISH BLACK ZINC SPEC ASTM B633 TYPE II SC 2	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125/✓	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
USED ON MODEL	
DRAWN BY: PERRITT	
CHECKED: DUERFELDT	
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	
APPROVED: GILBERT	
SCALE 2:1	DATE 6/24/2005
SHEET 2 OF 3	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO039679

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039679
PO Date: 4/23/18
Due Date: 4/27/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	174731	D5354-041	R66 Fwd Clamp Assembly, LH REF DART SPEC M6061T6B 2) FINISH : ANODIZE BLACK PER MIL-A-8625F TYPE I OR IB OR IC OR II OR IIB CLASS 2 3)TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED	Firmed	4/27/18	5 pcs	0 pcs	5 pcs	\$12.00/pcs	\$60.00
Line Item Note ** urgent**										
2	174732	D5354-042	R66 Fwd Clamp Assembly, RH Outsource process-Black Anodize per QSI017 4.1.10.1 2) FINISH: ANODIZE BLACK PER MIL-A-8625F TYPE I OR IB OR IC OR II OR IIB CLASS 2 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED 4) UNITS: INCHES UNLESS OTHERWISE NOTED	Firmed	4/27/18	5 pcs	0 pcs	5 pcs	\$12.00/pcs	\$60.00
Line Item Note **urgent**										

Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	176210	269T9319-1	Wrench -Issue P/O to Groupe Altech: P/O _____ -Zinc plate, ASTM B633 TYPE 2 SC2 -Color BLACK -Certificate of Conformity is required	Firmed	4/27/18	4 pcs	0 pcs yk	4 pcs	\$37.50/pcs A11269/27	\$150.00
Grand Total:										\$270.00
Order Notes										
Procurement Quality Clauses A005 right of entry A012 chemical and physical test report A016 personnel qualification A017 raw material identification (as applicable) A022 Apical Processing A024 process certifications A026 certification of material conformance A041 quality management system A042 dart notification by supplier A043 retension of quality documents A048 counterfeit parts avoidance, detection, mitigation and disposition program A049 supplier awareness Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.										

DAS
11
9-89

CT.

Plex 4/25/18 4:13 PM dart.tsimiklis.chrisoula



Certificat de Conformité / Certificate of Compliance

(008731-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

008731 - 1

Livré à / Ship to

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY, ON, K6A1K7

CANADA

Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY, ON, K6A1K7

CANADA

BUYER:

Date expédition Ship date		Créé Par Generated By		Transport / No de Compte Courier / Acc. No.		Bon de commande Client Customer Purchase Order No.				
27-Apr-2018		Aman				PO039679				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #		Description pièce(s)		CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
3	269T9319-1 Rev.		269T9319-1 ZINC PLATE ASTM B633 TYPE 2 SC2 COLOR BLACK		ZINC CH	4	4	0	0	0

DAS
11
9-00
APR 27 2018

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness
Inspecteur Qualité
Quality Inspector
Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.